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Auto Lensmeter HLM-6045

User's Manual V.O.1 - 2018/JUN



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- 2. Configuration
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1. DESCRIPTION OF THE LENSMETER

1.1 Description of the Lensmeter

This auto lensmeter is used for measuring single vison lenses, bifocal(trifocal)lenses, Progressive Power Lenses (PPL) and Contact Lense (CL).

The display unit utilizes a full-graphic LCD, displaying measured values of right-eye and left-eye lenses at one time, and graphically showing the alignment condition in the shape of a target.

The menu is simple and clear. Icons are conveniently located on the screen, with touch screen, built-in UV tester.

1.2 Safety Notes

- 1. Be careful when you carry the instrument, strong shock may damage the instrument.
- $2 \cdot Make$ sure to place the instrument in a horizontal and stable place.
- 3 Avoid using the instrument in a place exposed to direct sunlight or near Incandescent light.
- 4. Use the instrument in the following environment:

temperature: +5°C- + 35°C	humidity: ^80%
Altitude: 2000m	Pressure: normal room pressure
Level of protection: Ip20	Power cord specification: 10 A 250V-
Fuse specification: 250V 3A	Over Current Protection 105%~150%, constant power
Rated voltage: 110V-240V-	Rated output: 5 VDC 5A

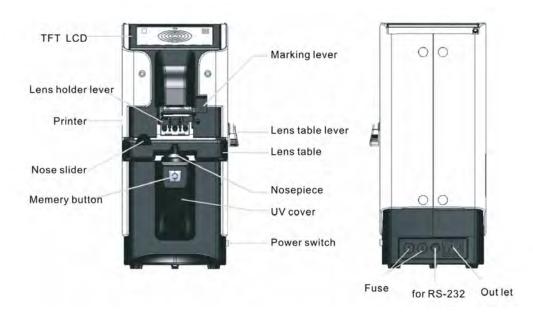
- 5 Clear the instrument regularly in order to make the measurement work exactly. After use, turn off the power and pack dust cover.
- $6 \cdot Be$ sure that the nose slider on the left of the instrument.
- $7 \cdot$ Do not place the lens on the UV measurement part before press PD/UV button.
- 8 · If hear abnormal sound from the machine. Maybe something wrong with the instrument. Please contact your authorized distribute or manufacturer.

PROTECTION IMPAIRMENT IF USED IN A MANNER NOT SPECIFIED BY THE MANUFACTURER

1.3 Installation

- 1 Check accessories. After unpacking the box, be sure to find all accessories.
- 2 · Connect power cord. Please connect the power cord to the power inlet in the back of instrument. (Machine must be earthed)
- 3 After turn on power switch, make sure the instrument is in normal condition.

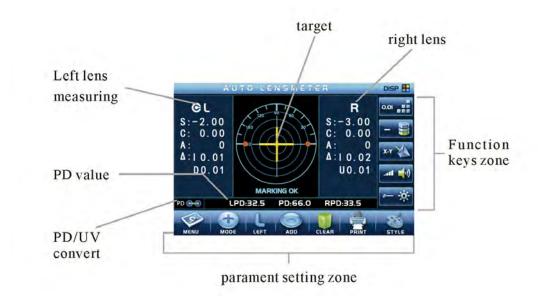
2. CONFIGURATION



- Memory Button: Button for recording data. This makes the measured data on the display fixed so that they will be saved in memory.
- Protective cap: Used for anti-dusty, this must be taken away before measuring.
- Nosepiece: Used to place the lens on ,the base point for measurement when measuring contact lenses(CL),this must be replaced with the special one for CL measurement.
- Lens Holder Lever: Used to move the lens holder to fix the lens to lift it once and lower it gently, or to remove the lens to lift it until it clicks.
- Nose Slider: Used to measure PD of spectacles. When the nose pads of the spectacles are placed astride, it automatically detects the lens sides and calculates the distance between the right and left'read'positions as the PD value.
- Pilot Lamp: Power ON state
- Marking Lever: Used for marking lenses. To do so, push the lever down.
- Lens Table Lever: Used to move the lens table back and forth.
- Printer: U sed to print measured data.
- U V measuring part cover

NOTE: The display will automatically turn OFF when certain time passes without any button operation, the auto OFF time limit can be specified in the MENU DISPLAY. To recall the ON state, press any button.

Measurement Display



Setting Signs

0.01, 0.12, 0.25: Steps +/-, +, - : CYL reading direction 30 . 40 . 50 . 60: abbe value

Target: Shows the measuring point while lens is on the nosepiece. The shape of the target changes with slignment.

0: out of center

+ : in the center within 0.5 imes

+ : aligned to the center (marking point)

R/L sign: Appears when the lens side is specified, and values below each show the measured data of the side.

"S" sign: Shows that the measured lens is single.

PD values: Show both monocular PD (LPD, RPD) and total PD of spectacles.

Icons: These show the functions of buttons on their sides.

Menu Display

INTRODUCTION OF FUNCTION KEYS







enter to set items for bifocal/trfocal lens

or bifocal/trfocal lens print the result



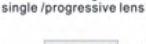
single lens

RIGHT





automatic recognition of



contact lens



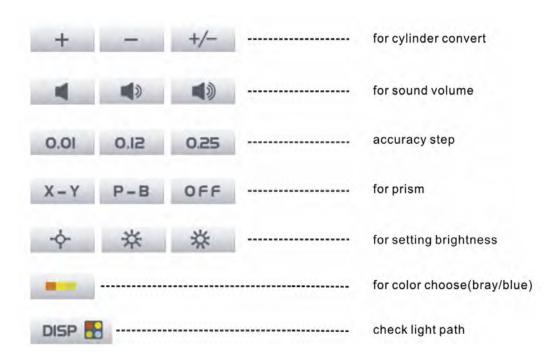
U V <-->

convery R/L

clear data PD measurem

PD measurement UV measurement

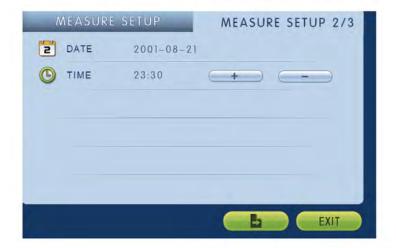
DESCRIPTION OF PARAMETER KEYS





MENU DESCRIPTION

MEASURE	SETUP SYSTEM SETUP 1/3
	STYLE1 📝 STYLE2
SOUND	OFF 🔽 LOW 💽 HIGH
BRIGHT	DARK MIDDLE MIBRIGHT
SAVE	🔽 OFF 📝 5 🔽 30 🔽 60min
BAUDRATE	1200 📝 2400 📝 4800 📝 9600
	ENGLISH
	E EXIT



3. OPERATION PROCEDURES

3.1 Preparation

- 1. Connect the power cord to power inlet.
- 2 · Connect the power cord into the wall outlet.
- 3. Turn on the power.





NOTE

Do not turn on the power with the lens on the nosepiece, if the lens is on the nosepiece before the measurement display appears 'DATA ERROR'. Remove the lens and turn on the power again.

The same when protective cap on nosepiece, take it away and try again.

Check if the nose slider is slide on the left end, if not 'PD ERROR' appears.

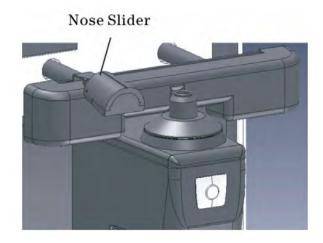
3.2 Lens settings

1. Specify the lens side

• When not need to measure PD values, check it if the nose slider is flipped upon the left, press L\R button to specify right-eye or left-eye lens.

• When measuring PD, the position of the nose slider will be taken for the RYL judgment and R\L button reoperation will be ignored. It can measure LPD, RPD or the distance between the optical centers.

Not need to specify right-eye lens or left-eye lens, the screen display "S".

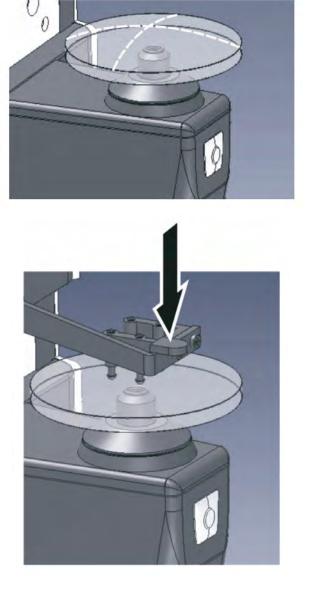


2. Set the Lens

Place the measuring lens on the nosepiece with the convex side up.

3. Fix the Lens

Raise the lens holder to its uppermost position, and then lower it slowly to fix the lens.



3.3 Lens measurement

1. Measuring Single Vision Lenses

- Bring the target to the center Move the lens to bring the target "0" close to the center of the alignment circle.
- (2) When the target comes within a range of 0.5 AFrom the center, the shape of the target changes to a cross line. Move the lens to align the target, the shape of the target changes to a large cross. There are two measuring ways.
- A. Press the read button, the measured data Will be fixed.

pressing +/- alternates the cylinder reading direction.

pressing clear button, the measurement repeat again.

B. When the "AUTO BEAD" parameter is set. data will be automatically fixed after the target is centered, just as the read button is pressed, to repeat the measurement, press Clear button first, perform alignment and press the read button again.

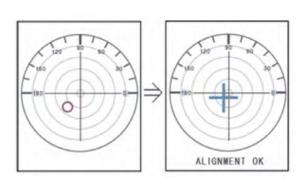
2. Measuring mounted lenses

regular measurement.

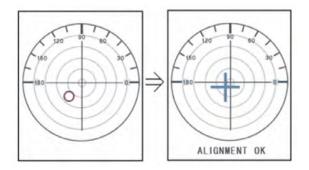
(1) press"L/R" button, bri ng the target to the center.

move the lens to the target "0" close to the center of the alignment circle. When the target comes within a range of 0.5 A from the center, the shape of the target changes to a cross line, move the lens to align the target "0" to the center cross so that the shape of the target changes from a cross line to a large cross, press the read button and the measured data will be fixed.

(2) press L/R button, measure the other lens, repeat the same steps as the first lens.









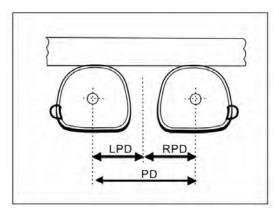
PD measurement

Alternate L/R state of lens by moving nose slider.

1. Move the lens table until it touches the button of the frame and move nose slider to the center of mounted lenses, move the lens to bring the target close to the center of the alignment circle when the target comes within a range of 0.5 A from the center, the shape of the target changes to a cross line.

Move the lens to align the target to the center cross so that the shape of the target changes from a cross line to a large cross, press read button, the measured data will be fixed.

 $2 \cdot$ Measuring the other lens, repeat the same steps as the first lens.





3. Press print button to get value

HOP:	
USTOMER:	
ATE: 2013/06/	06 17: 52
SINGLE	
SPH: + 2.50	
CYL: 0.00	AXS: 0
PSM: 1 0.36	D 0.35
ADD: 1.00	AD2: 2.00

AUTO LENSMETER SHOP: CUSTOMER: DATE: 2013/06/06 17: 54 (R)(L) SPH: - 2.50 + 2.50 CYL: 0.00 0.00 AXS: 0 0 PSM: 1 0.40 O 0.36 PSM: D 0.38 U 0.36 2.00 ADD: 2.00 AD2: 1.00 1.00 RPD: 32.0 LPD: 32.0 PD:64.0

Single vision lenses

R/L lenses

4. Measuring Contact Lenses (CL)

1. Change the nosepiece to the for the contact lens.

2 · Establish the CL measurement mode as shown.

(3)Setthe CL

Place the lens on the nosepiece with the convex side up.

NOTE: Hold the CL with tweezers. Be careful not to damage the lens, only use tweezers with round tips.

- 4 · Align the target
- 5 Press the Read button
- 6 Press the Mode button, the mode returns to the normal measurement mode.

NOTE

Measure the contact lens as quickly as possible so that the lens surface does not become dry.



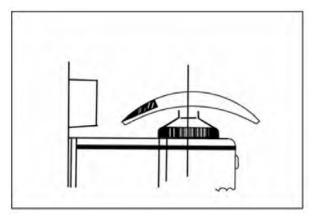






5. Measuring bifocals or trifocals

1. Bring the distance part onto the nosepiece.



2 Measuring the distance power.
After the shape of the changes from a circle to across line, press the read button.
The measured data for distance will be fixed.

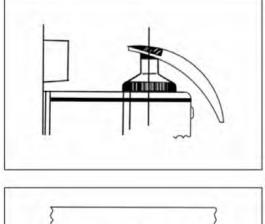


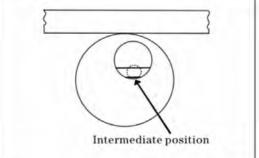
3 • Measuring the addition power (ADD) pull the lens toward yourself to bring the near portion onto the nosepiece.

Press ADD button, the ADI appears on the display. When the shapeof the target changes from a circle to across line, press the Read button.

The measured data formeasurement is completed at this point.

For trifocals, the measurement is just as





 $4\cdot$ Bring the near portion onto the nosepiece.

Press ADD button, the display appears Ad2.

After the shape of the target changing from a circle to a cross line, press Read button.

The measured data for near position will be Fixed.

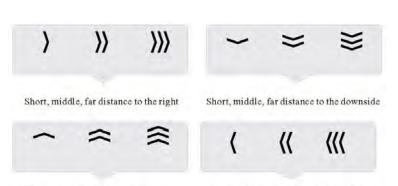


AUTO LENSMET	ER	DISP 🚼	
PD CO	 Э 5 S:-0.05 C: 0.00 A: 0 Δ: 10.01 U0.01 Add+1.50 Ad2+2.00 	0.01 - S x.y X S	
MENU MODE RIGHT ADD CLEAR PRINT STYLE			

6. Measuring Progressive Power lenses (PPL)

Press Mode change button, the PPL measurement mode will he established.

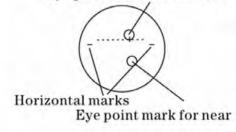
- Measuring Uncut Lenses
 Using the manufacture's specific eye point
 marks, the lens should be placed with its
 horizontal marks paralleled to the table. The
 near position is inside. The display appears
 ADD and measured data. Bring the distance
 part onto the nose piece, then move the
 lens slowly.
- 3 Bring the Target onto the Guide Line
 Move the lens sideways to bring the target onto the middle of the guide line. When the target changers to cross(+)or+, press read
 Button, the distance data is fixed.



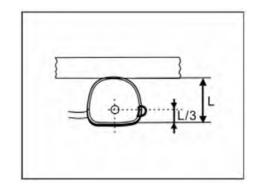
Short, middle, far distance to the upside

Short, middle, far distance to the left

Eye point mark for distance



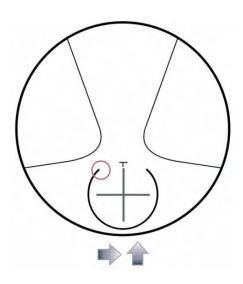


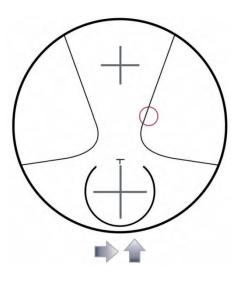






- User's Manual
 - 4 ⋅ Measuring distance part, manual or automatic memory data for distance part.
 - 5 PUSH sign appears, it means slow motion lens according to arrow direction, starts to measure progressive region. Meanwhile the screen demonstrates the ADD histogram.
 - 6 · Search for the point that the ADD degree change situation. When ADD degree is in maximum value, press the memory key, finish this measuring.





NOTE

- A: In gradually moving lens process, uncut lens' nearsighted partial edge or farsighted partial edge, possibly some lens prism is big, surpassing instrumental measuring scope, the instrument will demonstrate' over prism', this has not related, when measuring, push the lens toward medial direction.
- B: The ADD of some lens is increasing consequently, sometimes out the range of near portion. If measuring these lens, the biggest.

ADD is out the range of near portion. Press the READ button when the icon appears in the near portion.



7. Measuring Prismatic Lenses

Measuring mounted prismatic lenses

 Mard the pupil center. Instruct the customer to wear the spectacles and look straight, Mark the pupil center or each lenses.

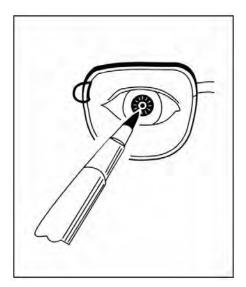
NOTE

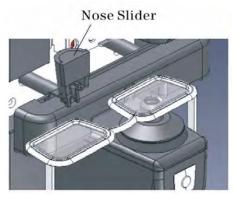
The mark should be smaller than 1mm in diameter, the mark is too big it may interfere with the measurement.

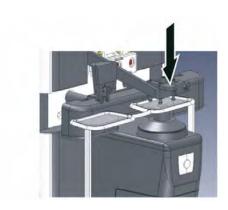
- 2 Specify the lens side, press L/R button to specify right eye lens or left-eye lens.
- $3 \cdot$ Choose the prism indication type Rectangular coordinates $\triangle: 15.00$ D 0.03

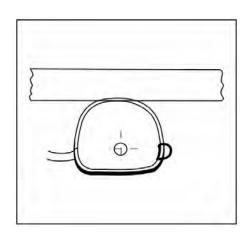
Polar coordinates \triangle : 1.00 0°

- 4 ⋅ Set the lensPlace the lens on the nosepiece as shown with the convex side up.
- $5 \cdot \text{Fix}$ the lens with the lens holder.
- 6 Bring one of the eye point marks on the center of Nosepiece.
- 7 · Press the Read button.

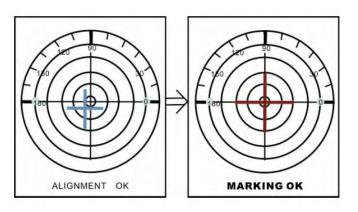








8. Marking on the Optical Center



This is the method used to mark the lens in order to specify the optical center and the horizontal direction for mounting it to a frame.

- 1. Move the lens more to align the target to the center cross so that the shape of the target changes from a cross line to a large cross.
- 2 Set the axis to the prescribed value While watching the axis value on the display, rotate the lens until the value shows the prescription in the screen.If the large cross changes back to a cross line, align again.
- $3 \cdot$ Set the prismatic lens to the prescribed value.

Press MENU button and make the prismatic value same as the prescribed prism value.

Choose rectangular coordinates, "O" means base out, "I" means base in, "D" means base down and "U" means base up.

Put the measuring lens onto lens table, rotate it gently and make the direction same as the prescribed value.

 $4 \cdot Mark$ the lens

Press down the marking lever to mark the lens.

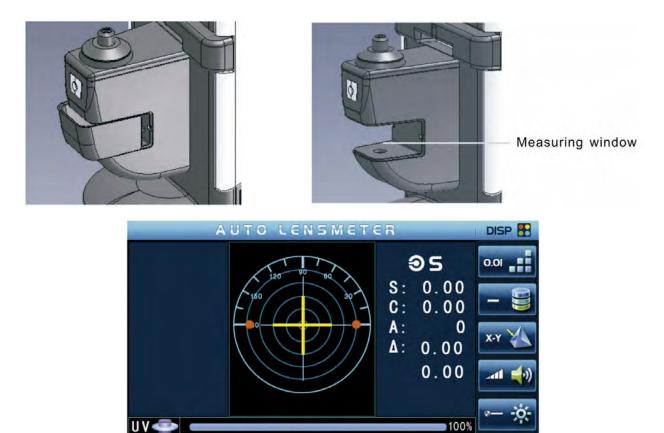
Three points in a line parallel to the lens table will be marked. To remove the lens, raise the Lens holder lever until it clicks.

NOTE

Do not touch the markings as the ink is easy to smear.

4. UV Transmittance Measurement

- 1. Turn on power.
- 2 · Take out the UV measuring part cover.
- 3 Press UV button.
- 4 · Set the lens on the place of UV measuring part.
- $5 \cdot$ The measurement appears in the screen.



NOTE

- A \cdot When no lens in the place, UV transmittance rate is 100%. If not, wipe the two window of measuring box with a dry cloth.
- $\mathsf{B} \cdot \mathsf{Not}$ place the lens inside the measuring part before pressing UV button.
- ${\rm C} \cdot {\rm It}$ will be automatic closed after two minutes when you don't use the UV measurement after pressing U V button.
- $\mathsf{D} \cdot \mathsf{In}$ order to protect and save the life of UV measuring part, please close this function after measuring lens.

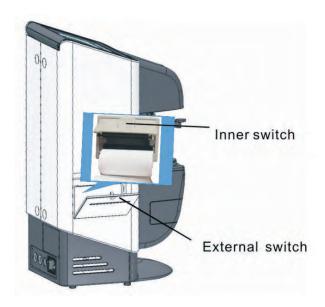
5. Specifications

Measure scope			
sphere	0~±25D (0.01/0.12/0.25D steps)		
cylinder	0~±9.99D (0.01/0.12/0.25D steps)		
Axis	0~180 (1° step)		
Addition	0~±9.99D (0.01/0.12/0.25D steps)		
Prism	0~15 (0.01/0.12 △/0.25 △ steps)		
Measurement Mode			
Measuring mode	Lens auto recognition		
	Contact lens		
Pupil distance	45~90mm, 0.25mm steps		
Cylinder	+, -, /-		
Prism	X - Y, P - B		
Measuring speed	0.1 second		
Lens diameter	20~108mm		
Contact lens	Soft / Hard lens		
display	5.7" / 7"LCD /TFT		
Print	Thermal printer		
Power supply	100~240V 50/60HZ 25W		
dimention	222 * 161 * 372mm ³		
Package	530 * 330 * 370mm		
Weight	Approx. 6KG		

6. Maintenance

1. Replacing Printer Paper

- 1. The cover opens by pressing the 0 mark on the top of the cover.
- 2 · Head up the green controlstick.
- 3 Make sure the paper is not jammed, but cut clearly.
- 4 · Set the new printer paper.
- 5 Pass the printer paper through the paper outlet of the printer cover. Head down the green control stick and close the cover.



2. Replacing Fuses

When the instrument does not normally turn on, the fuses may be blown, replace them with spare fuses provided

- 1. Turn off the power.
- 2 · Disconnect the power cord from the wall outlet.
- 3 · Remove the fuse holder.
- $4 \cdot \text{Replace the fuses.}$
- $5 \cdot \text{Set}$ the fuse holder back into position.

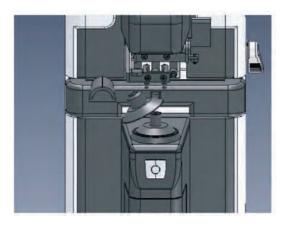
3. Cleaning Exterior

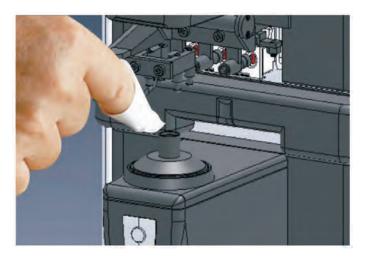
 When the exterior parts of the instrument become dirty, wipe with a dry and soft cloth. For stubborn dirt, immerse the cloth in a neutral detergent, wring well and wipe. Finally wipe off with a dry and soft cloth.

CAUTION

Never use an organic solvent such as paint thinner to clean the instrument as it may ruin the surface of the instrument.

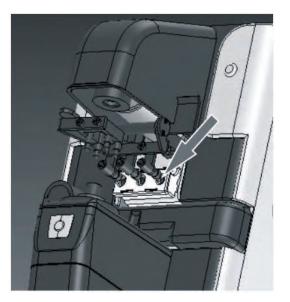
2 • Cleaning protective glass: If necessary to regularly clean dust and dirt from the protective glass underneath the nosepiece. Lift up to remove the nosepiece and clean the protective glass, blow off any dust on the glass with a blower brush, if it is still dirty, wipe gently with a lens clean in paper.





4. Ink Refilling

When markings become faint, please refilling the ink box.

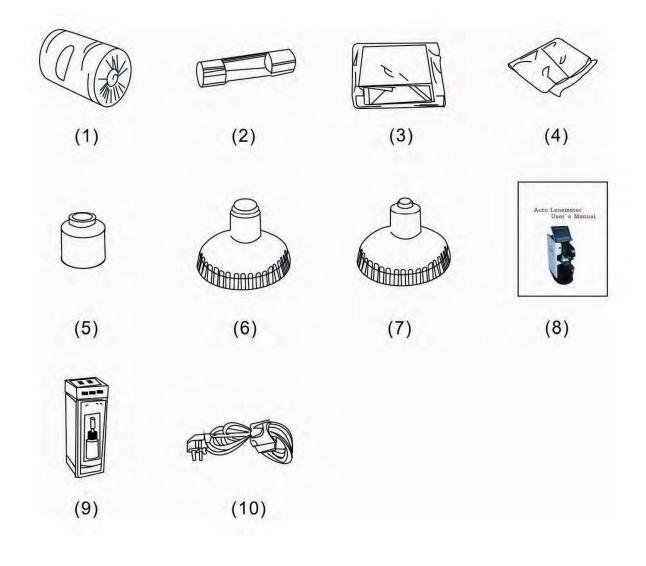


NOTE

Do not drop to other spots, if that, please use the lint ball to dip the liquid (alcohol) to clean.

7. Accessories

- 1. Printer paper
- 2. Spare fuses
- 3. Dust cover
- 4. Glasses cloth
- 5. Protective cap
- 6. Nosepiece
- 7. Nosepiece (for contact lens)
- 8. User's manual
- 9. Ink (if transported by air would without)
- 10. Power cord



Hans Heiss

Auto Lensmeter HLM-6045

User's Manual

v.0.1 - 2018/JUN

Official Distributor



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